

## STATISTICAL ASSURANCE OF PROCESS VALIDATION AND ANALYTICAL METHOD VALIDATION OF CELECOXIB CAPSULES

SHARMA TEJAL\*, SOLANKI N.S.

Bhupal Noble's Girls College of Pharmacy, Udaipur (Rajasthan). Email: tejalsharma123@gmail.com

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### ABSTRACT

A new simple, rapid and reliable Ultraviolet (UV) Spectrophotometry method was developed and validated for the estimation of celecoxib in blend and capsule formulations. The method was based on simple UV estimation in cost effective manner for regular laboratory analysis. The instrument used was Perkin Elmer, UV Spectrophotometer (Lambda 25) and using 0.1N HCl as solvent system. Samples were analyzed using UV Win Lab 5.2.0 software and matched quartz cells 1 cm and was monitored at 255 nm. Celecoxib was used as an internal standard. Linearity was obtained in the concentration of 2-20 $\mu$ g/ml for celecoxib. The validation parameters tested as per ICH guidelines prove the suitability of this method. Drug excipient interactions were not found. Statistical tools like One way analysis of variance (ANOVA) and Bonferroni's multiple comparison tests were used for the determination of significance of the process.

**Keywords:** UV Spectrophotometer, Celecoxib, Process Validation, Capsule Formulations.

### INTRODUCTION

Celecoxib, 4-[5-(4-methyl phenyl) -3-(trifluoro -methyl) - 1 -H - pyrazol-1-yl]. Celecoxib is a non steroidal anti inflammatory agent (NSAID) that exhibits anti inflammatory, analgesic and antipyretic activities<sup>1, 2</sup>. It comes under the category of Cyclooxygenase - 2 inhibitor, which acts by inhibiting prostaglandin synthesis by inhibiting COX - 2 enzyme responsible for prostaglandin synthesis. Celecoxib is given orally to treat inflammation<sup>3</sup>.

Literature survey revealed spectrophotometric<sup>4</sup> and chromatographic<sup>5, 6</sup> methods for the analysis of celecoxib. So far, no analytical methods are reported for analysis methods are reported for analysis which is looking to pharmacokinetic characteristics of drug i.e., having  $t_{max}$  of 2.9 $\pm$ 1.2  $\mu$ g/ml. The objective of this investigation is to develop, two simple, accurate and economical UV spectrophotometric<sup>7</sup> methods for the estimation<sup>8</sup> of celecoxib using 0.1 N HCl in which drug has good solubility. Dissolution is also performed in 0.1 N HCl, looking at its Pharmacokinetic<sup>9</sup> and immediate release dosage form and so desired method is appropriate for analysis.

Process validation samples (blend and capsules) are withdrawn at all stages and for all three validation batches for which analysis was performed using developed method.

### MATERIALS AND METHODS

#### Instrument

For method, Perkin Elmer UV-Vis spectrophotometer (Lambda 25, spectral bandwidth 1 nm) with 10 mm matched quartz cells; Shimadzu, Electronic Weighing Balance (AUX - 220), Oscar Ultrasonic Cleaner, Sonicator (Micro Clean 103) were used.

#### Procedure

##### Method of analysis

Standard stock solution of celecoxib was prepared by dissolving 100 mg drug in 100 ml of 0.1 N HCl (i.e., 1000  $\mu$ g/ml). Aliquot of these solutions were further diluted to obtain concentration of 100  $\mu$ g/ml for celecoxib and scanned in the UV range. From the spectra, wavelength 255 nm was selected as reported in Figure 1. The linearity was observed in the concentration range of 2-20  $\mu$ g/ml for celecoxib. The absorptivity coefficient of drug at desired wavelengths was determined and results are presented in Table 1. The spectral data from this scan was used to determine the concentration of drug in blend and capsule sample solutions.

#### Analysis of Process Validation samples (Blend and capsule formulation)

Contents of twenty capsules were mixed and quantity equivalent to 60 mg of celecoxib was transferred to a series of 100 ml volumetric flasks (5 in each case), extracted with 0.1 N HCl by shaking mechanically (for Content Uniformity). Similarly blend equivalent to 60 mg celecoxib was transferred to a 100 ml calibrated volumetric flask, extracted with 0.1 N HCl by shaking mechanically (for Blend Uniformity). The solution was diluted to mark with same solvent through Whatman filter paper (no. 41). Aliquot portion of this solution was diluted to get concentration of 6  $\mu$ g/ml of celecoxib. Absorbance of the sample solutions were recorded at 255 nm. The concentration of drug in samples were determined by using calibration curve. The concentration of each drug sample was determined by analysis of spectral data of sample solutions with reference standards. The results are reported in Table 2.

#### Recovery Studies

The recovery studies were carried out at three different levels i.e., 80%, 100% and 120%. It was performed by adding known amount of standard drug solutions of celecoxib to pre-analyzed capsule content solutions. The resulting solutions were then reanalyzed by proposed methods. The results of recovery studies are shown in Table 3 and Table 4.

#### Statistical tools for the determination of significance of process

Statistical tools such as one way analysis of variance (ANOVA) and Bonferroni's multiple comparison test were used for the determination of significance of process.

### RESULTS AND DISCUSSIONS

The proposed methods are simple, sensitive, accurate, precise, reproducible, economic and rapid for simultaneous analysis of celecoxib in capsules. Accuracy of the method was evaluated by carrying out the recovery studies. Low values of % RSD are indicative of high precision of these methods. The repeatability and ruggedness study signifies the reproducibility of the method as shown in Table 5.

Based on the validation study data, it can be concluded that the proposed method is accurate and precise for the analysis of drug. No interference was found from excipients used in capsule formulation and hence the method is suitable for analysis of blend and capsule formulations.

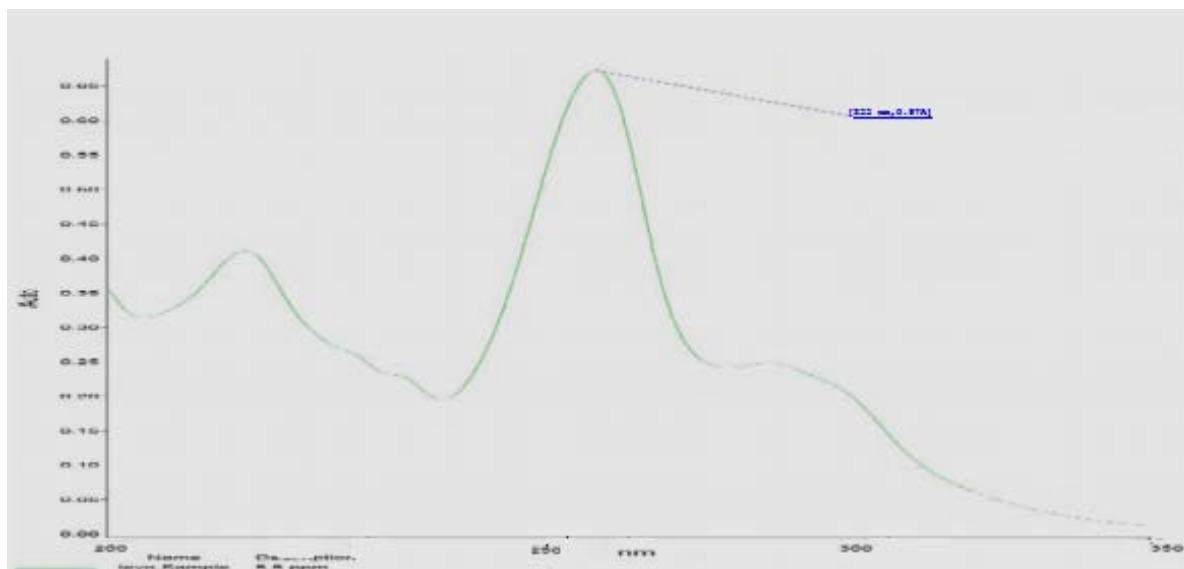


Fig. 1: Spectra of Celecoxib API

Table 1: Absorptivity A (1%,1cm) values of celecoxib at 255 nm

| Concentration ( $\mu\text{g/ml}$ ) | Absorbance | A(1%,1cm)<br>Mean $\pm$ SD | Molar absorptivity<br>Mean $\pm$ SD |
|------------------------------------|------------|----------------------------|-------------------------------------|
| 6                                  | 0.325      | 532.755 $\pm$ 0.04680      | 20317.837 $\pm$ 1.995               |

\* mean of five estimations.

Table 2: Result of assay

| Label claim (mg/cap) | % Label claim* | SD   | % RSD |
|----------------------|----------------|------|-------|
| 100 mg               | 101.50         | 0.80 | 0.40  |

\*mean of three estimations.

Table 3: Analysis of celecoxib API

| Amount taken       | Amount found*         | Amount found (%) $\pm$ SD | % RSD |
|--------------------|-----------------------|---------------------------|-------|
| 6 $\mu\text{g/ml}$ | 6.11 $\mu\text{g/ml}$ | 101.8 $\pm$ 0.685         | 0.89  |

\* mean of five estimations.

Table 4: Results of recovery studies

| X  | Amount of drug added | % Recovery* $\pm$ SD | % RSD |
|----|----------------------|----------------------|-------|
| 1. | 3.2                  | 99.6 $\pm$ 0.41      | 0.43  |
| 2. | 4.0                  | 99.1 $\pm$ 0.60      | 0.64  |
| 3. | 4.8                  | 98.8 $\pm$ 0.88      | 0.89  |

\*mean of three estimations at each level.

Table 5: Results of other analytical parameters

| Analytical parameters     | Results   | %RSD      |
|---------------------------|---|-----------|
| <b>1. Precision</b>       |   |           |
| a) Intra-day              | 100.50-100.96   | 0.40-1.46 |
| b) Inter-day              | 100.08-100.59   | 0.72-1.39 |
| c) Repeatability(n=6)     | 101.53 $\pm$ 0.81   | 0.89      |
| <b>2. Specificity</b>     | A 10 $\mu\text{g/ml}$ solution in 0.1 N HCl with 1%w/v sodium lauryl sulfate at 255 nm will show an absorbance of 0.540 $\pm$ 0.0091. |           |
| <b>3. Linearity range</b> | 2-20 $\mu\text{g/ml}$   |           |
| <b>4. Ruggedness(n=5)</b> |   |           |
| Analyst I                 | 99.14   | 0.65      |
| Analyst II                | 98.96   | 0.74      |

Process validation samples, blend uniformity was found to be good within and between all three validation batches as shown in Table 6. Filling of capsules, sample for content uniformity were collected at three stages (initial, mid, end) for all three validation batches, results for which show that there is uniformity in dosage units within batch and similarity between batches as shown in Table 7.

The results of statistical tools of one way ANOVA used for the determination of significance of blend uniformity and content uniformity have been shown in Table 8, Table 9, Table 10 and Table 11. The results of Bonferroni's multiple comparison test have been shown in Table 12 and Table 13.

Table 6: Blend Uniformity\* (% Assay for each sample)

| Batch No. | Batch 1 | Batch 2 | Batch 3 |
|-----------|---------|---------|---------|
| Mean      | 99.9    | 97.8    | 97.9    |
| Minimum   | 99.3    | 94.8    | 95.9    |
| Maximum   | 100.4   | 99.8    | 99.0    |
| % RSD     | 0.4     | 1.3     | 1.0     |

\*Final blend analyzed for 10 locations from rapid mixing granulator.

Table 7: Content Uniformity\* (% Assay for each sample)

| S. No.  | Batch 1 Stage |       |       | Batch 2 Stage |       |       | Batch 3 Stage |       |       |
|---------|---------------|-------|-------|---------------|-------|-------|---------------|-------|-------|
|         | 1             | 2     | 3     | 1             | 2     | 3     | 1             | 2     | 3     |
| Mean    | 99.8          | 100.2 | 100.1 | 99.1          | 100.2 | 101.3 | 102.7         | 103.1 | 103.2 |
| Minimum | 98.9          | 99.6  | 99.6  | 99.5          | 99.3  | 99.3  | 102.1         | 102.6 | 102.7 |
| Maximum | 100.7         | 100.6 | 100.6 | 100.8         | 102   | 102.4 | 103.8         | 104.1 | 103.9 |
| % RSD   | 0.53          | 0.36  | 0.32  | 1.08          | 1.09  | 0.68  | 0.71          | 0.52  | 0.43  |

\* Ten units individual assay was analyzed for each stage of all the batches.

Table 8: One way analysis of variance for blend uniformity

|   |                   |
|---|-------------------|
| <b>P value</b>                              | <b>&lt;0.0001</b> |
| P value summary                             | ***               |
| Are means significantly different (P<0.05)? | Yes               |
| Number of groups                            | 3                 |
| F   | 15.71605          |

Table 9: Significance of blend uniformity

|          |                         |
|----------|-------------------------|
| <b>F</b> | <b>F<sub>crit</sub></b> |
| 15.71605 | 3.354131                |

Table 10: One way analysis of variance for content uniformity

|   |                   |
|---|-------------------|
| <b>P value</b>                              | <b>&lt;0.0001</b> |
| Are means significantly different (P<0.05)? | Yes               |
| Number of groups                            | 9                 |
| F   | 49.63             |

Table 11: Significance of content uniformity

|          |           |
|----------|-----------|
| <b>F</b> | <b>F*</b> |
| 49.631   | 2.0548    |

Table 5.23 Significance of content uniformity

Table 12: Bonferroni's multiple comparison test for blend uniformity

| Bonferroni's multiple comparison test | Mean difference | t value   | t* at df=9 | Significant P<0.05 |
|---------------------------------------|-----------------|-----------|------------|--------------------|
| B1 vs B2                              | 2.1             | 4.8750864 | 2.26       | Yes                |
| B2 vs B3                              | -0.1            | 0.2321469 | 2.26       | No                 |
| B1 vs B3                              | 2.0             | 4.6429394 | 2.26       | Yes                |

Table 13: Bonferroni's multiple comparison test for content uniformity

| Bonferroni's multiple comparison test | Mean difference | t value | Significant(P<0.05) |
|---------------------------------------|-----------------|---------|---------------------|
| B1Stage1 vs B1Stage2                  | -0.37           | 1.189   | No                  |
| B1Stage1 vs B1Stage3                  | -0.24           | 1.296   | No                  |
| B1Stage1 vs B2Stage1                  | 0.74            | 2.378   | No                  |
| B1Stage1 vs B2Stage2                  | -0.38           | 1.221   | No                  |
| B1Stage1 vs B2Stage3                  | -1.41           | 4.531   | Yes                 |
| B1Stage1 vs B3Stage1                  | -2.83           | 9.095   | Yes                 |
| B1Stage1 vs B3Stage2                  | -3.25           | 10.445  | Yes                 |
| B1Stage1 vs B3Stage3                  | -3.4            | 10.928  | Yes                 |
| B1Stage2 vs B1Stage3                  | 0.13            | 0.417   | No                  |
| B1Stage2 VS B2Stage1                  | 1.11            | 3.567   | Yes                 |
| B1Stage2 vs B2Stage2                  | -0.01           | 0.032   | No                  |
| B1Stage2 vs B2Stage3                  | -1.04           | 3.342   | Yes                 |
| B1Stage2 vs B3Stage1                  | -2.46           | 7.906   | Yes                 |
| B1Stage2 vs B3Stage2                  | -2.88           | 9.256   | Yes                 |

|                      |       |        |     |
|----------------------|-------|--------|-----|
| B1Stage2 VS B3Stage3 | -3.03 | 9.738  | Yes |
| B1Stage3 vs B2Stage1 | 0.98  | 3.149  | Yes |
| B1Stage3 vs B2Stage2 | -0.14 | 0.449  | No  |
| B1Stage3 vs B2Stage3 | -1.17 | 3.760  | Yes |
| B1Stage3 vs B3Stage1 | -2.59 | 8.324  | Yes |
| B1Stage3 vs B3Stage2 | -3.01 | 9.674  | Yes |
| B1Stage3 vs B3Stage3 | -3.16 | 10.156 | Yes |
| B2Stage1 vs B2Stage2 | -1.12 | 3.599  | Yes |
| B2Stage1 vs B2Stage3 | -2.15 | 6.910  | Yes |
| B2Stage1 vs B3Stage1 | -3.57 | 11.474 | Yes |
| B2Stage1 vs B3Stage2 | -3.99 | 12.824 | Yes |
| B2Stage1 vs B3Stage3 | -4.14 | 13.306 | Yes |
| B2Stage2 vs B2Stage3 | -1.03 | 3.310  | Yes |
| B2Stage2 vs B3Stage1 | -2.45 | 7.874  | Yes |
| B2Stage2 vs B3Stage2 | -2.87 | 9.224  | Yes |
| B2Stage2 vs B3Stage3 | -3.02 | 9.706  | Yes |
| B2Stage3 VS B3Stage1 | -1.42 | 4.564  | Yes |
| B2Stage3 vs B3Stage2 | -1.84 | 5.913  | Yes |
| B2Stage3 vs B3Stage3 | -1.99 | 6.396  | Yes |
| B3Stage1 vs B3Stage2 | -0.42 | 1.349  | No  |
| B3Stage1 vs B3Stage3 | -0.57 | 1.832  | No  |
| B3Stage2 vs B3Stage3 | -0.15 | 0.482  | No  |

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