

The resulting bubble free dispersion was added manually drop wise with a 5 ml syringe (22 gauge needle) into 100ml of (10%w/v) calcium chloride solution (CaCl_2) and stirred in a 250ml beaker. The gelation time of 15min was allowed to complete the curing reaction and produce spherical and rigid microspheres. The spheres so prepared were collected by decantation, washed with water and dried at 40°C in hot air oven. The process was applied to 9 (i.e., F1-F9).different formulations by using varying proportions of chitosan, carbopol and sodium alginate[9],as given in table no -1

Evaluation of Microspheres [10]

Particle size analysis

Size distribution of the microspheres was analyzed by scanning electron microscopy. Particle size distribution was measured by Dry Dispersion technique. Average particle size was expressed as volume mean diameter and surface weighted mean diameter in μm .

Entrapment efficiency

The drug entrapment efficiency of spheres was estimated by dispersing the spheres in 100 ml of phosphate buffer at 7.4 by vigorous shaking on mechanical shaker for 12 hr. Then, the solution was filtered, and the thiocolchicoside content was assayed by a UV spectro photometer at 353 nm.

The entrapment efficiency of micro spheres was calculated using the following formula.

$$\text{Entrapment efficiency} = \frac{\text{Estimated percentage drug loading} \times 100}{\text{Theoretical percentage drug loading}}$$

Swelling study

The swelling studies of spheres were performed in aqueous swelling media with pH 7.4 buffer at $37.5 \pm 0.5^\circ\text{C}$.The swelling ratio (Swt) was calculated from the following expression.

$$\text{S wt} = [(W_t - W_0) / W_0] \times 100$$

Where, W_t and W_0 are weight of sample Swollen at time 't' and weight of the original sample respectively.

Evaluation of mucoadhesive property

Apparatus used

Chicken intestine [11] (2x2cm), glass slides, USP tablet disintegration apparatus, phosphate buffer pH 7.4. Method The mucoadhesive property of microspheres was evaluated by an in vitro adhesion testing method known as wash off method. Freshly excised pieces of chicken intestinal mucous were mounted on to glass slides with cotton thread. About 20 microspheres were spread onto each prepared glass slide and immediately thereafter the slides were hung to USP II tablet disintegration test, when the test apparatus was operated, the sample is subjected to slow up and down movement in the test fluid at 37°C contained in a 1 liter vessel of the apparatus. At an interval of 30 min up to 8 hours the machine is stopped and number of spheres still adhering to mucosal surface was counted. The test was performed at intestinal (phosphate buffer pH 7.4) condition.

In vitro drug release study

The release of Thiocolchicoside from the microspheres was studied in phosphate buffer pH 7.4 as medium using dissolution test apparatus paddle type at 37.5°C with a rotating speed of 50rpm.A sample of microspheres equivalent to 16 mg of thiocolchicoside was used in each test. At present time intervals 5ml aliquots were withdrawn and replaced by an equal volume of fresh dissolution medium. The samples were withdrawn through a membrane filter and were analyzed for thiocolchicoside content spectro photo metrically at 353nm using the UV-Visible Spectrophotometer.

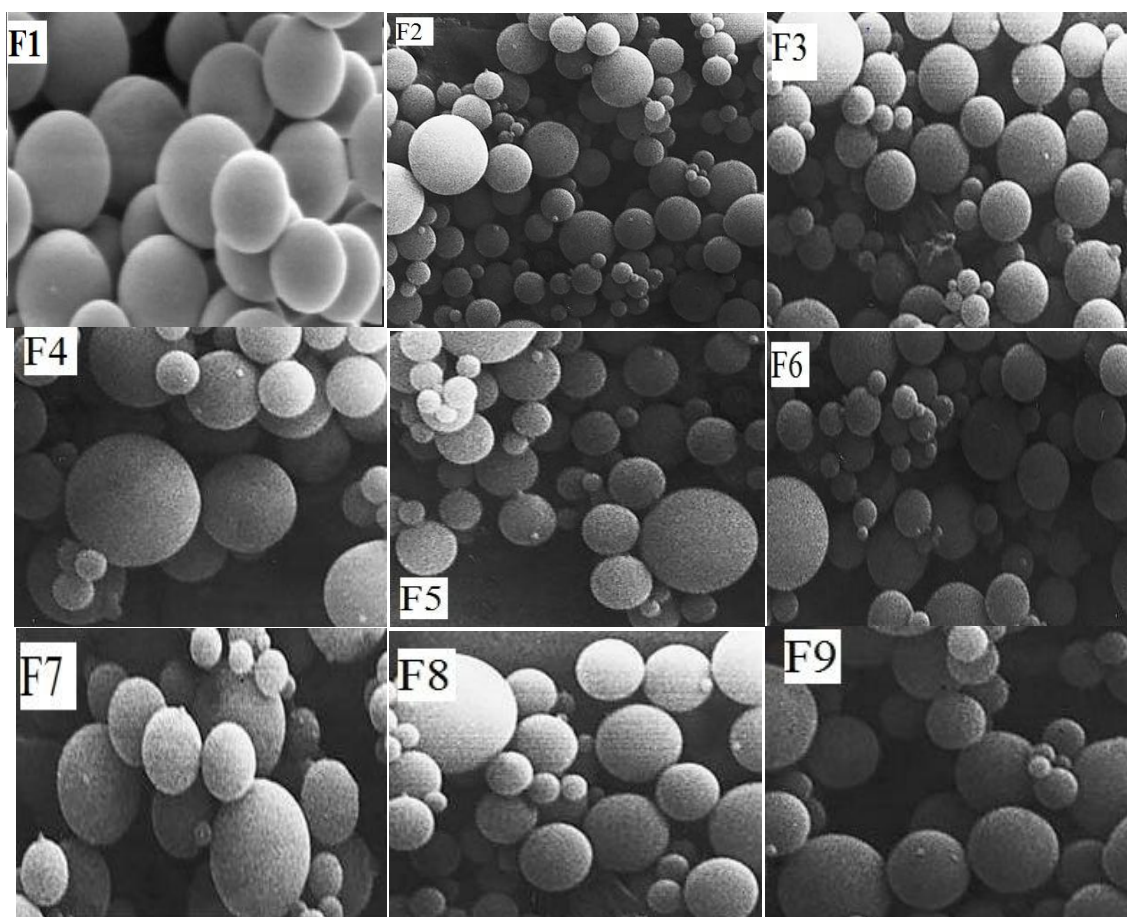


Fig. 1: Showing microspheres of all formulations

Table 2: Showing Entrapment Efficiency of all Formulations F1-F9

Formulation code	Weight taken (mg)	Media Qty (mL)	Entrapment efficiency
F1	25	50	52.55
F2	25	50	63.25
F3	25	50	76.55
F4	25	50	82.65
F5	25	50	58.56
F6	25	50	64.58
F7	25	50	79.65
F8	25	50	83.64
F9	25	50	92.55

Table 3: Showing swelling factor of all formulations F1-F9

Formulation	Initial weight(mg)	Final weight(mg)	Swelling factor (%)
F1	10	11.85	18.5
F2	10	13.85	38.5
F3	10	14.85	48.5
F4	10	16.15	61.5
F5	10	12.56	25.6
F6	10	14.55	45.5
F7	10	16.56	65.6
F8	10	17.65	76.5
F9	10	19.54	95.4

Table 4: Showing muco adhesion test data of all formulations F1-F9

Formulation	Initial	Final	% of adhesion
F1	20	6	30
F2	20	7	35
F3	20	9	45
F4	20	11	55
F5	20	6	30
F6	20	8	40
F7	20	11	55
F8	20	13	65
F9	20	16	80

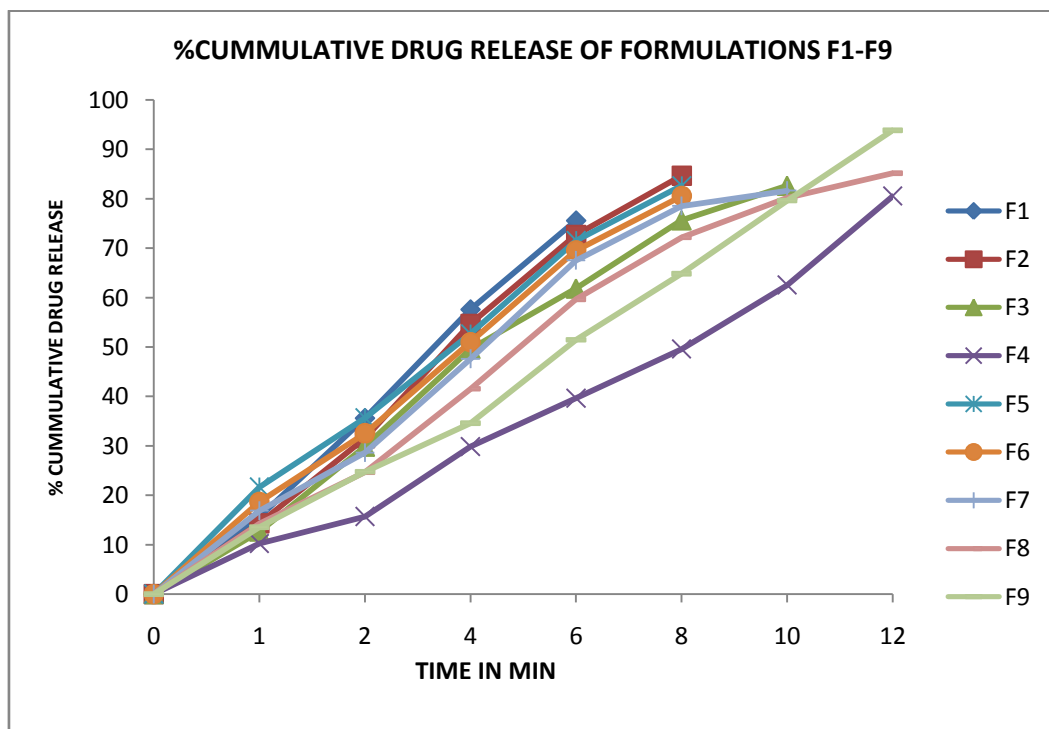


Fig. 2: Showing % cumulative drug release of formulations F1-F9

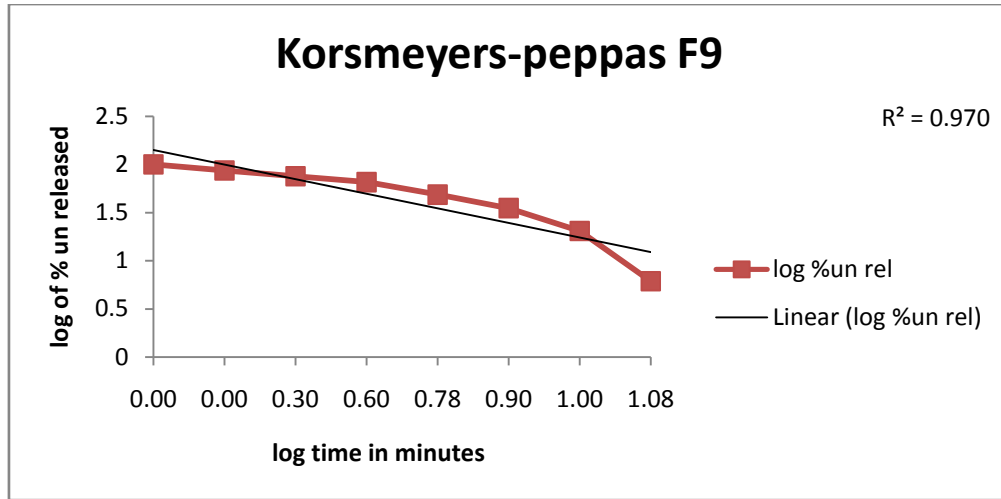


Fig. 3: Showing Korsmeyers-peppas plot of formulation F9

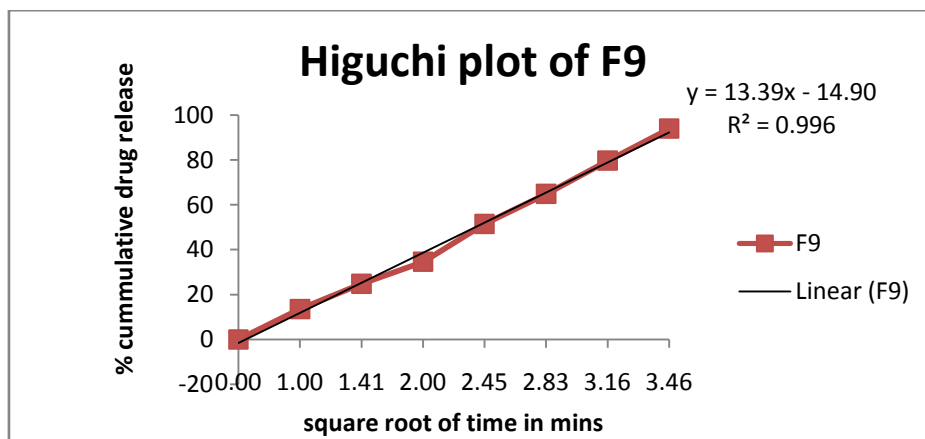


Fig. 4: Showing Higuchi plot of formulation F9

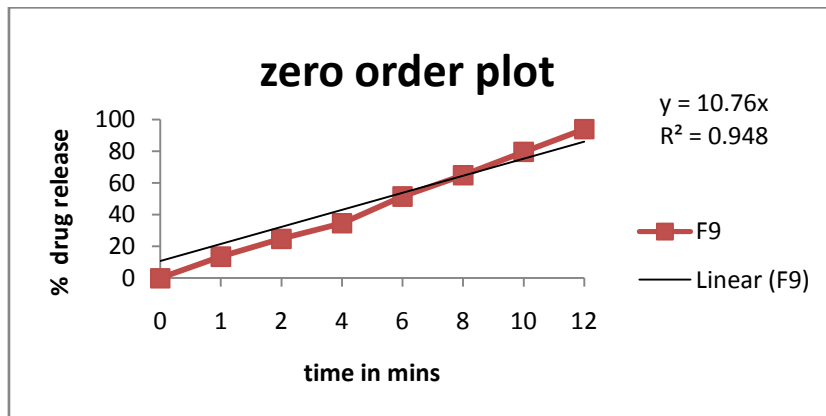


Fig. 5: Showing Zero order plot of formulation F9

Table 5: Showing mean diameter and surface weighted mean diameter in μm of all formulations F1-F9

Formulation	Mean population diameter μm (\pm SD)	SSA ($\text{m}^2/\text{g} \times 10^{-2}$) ^b
F1	323 \pm 4.78	0.97
F2	352 \pm 2.58	1.25
F3	425 \pm 2.56	1.34
F4	521 \pm 3.58	1.65
F5	315 \pm 3.56	0.79
F6	325 \pm 2.68	1.15
F7	398 \pm 2.97	1.39
F8	413 \pm 1.69	1.62
F9	375 \pm 1.27	1.79

RESULTS AND DISCUSSION

Particle size analysis

The effect of different parameters on particle size of micro spheres has been summarized in the table No.6. Increase in gel concentration increases the mean particle size of the spheres. This is due to the increase in viscosity, which in turn increase the droplet size.

Entrapment efficiency

The drug entrapment efficiency of different formulations has been summarized in the Table 2. The thiocolchicoside being soluble in water is having tendency to diffuse out to the aqueous medium. Due to addition of chitosan and carbopol934P good Entrapment efficiency was obtained due to hindered diffusion of the medicament through the gel barrier formed by the chitosan and carbopol. It was observed that, as the concentration of chitosan and carbopol increases, viscosity of resulting gel increases and thereby increases in entrapment efficiency.

Swelling study

Swelling ratio increases as the amount of polymer increases.

Mucoadhesion test

The adhesion of microspheres to the intestinal mucosa of chicken was evaluated as the mean percent of microspheres remain adhered after a defined period of washing. Results indicating that the mucoadhesive polymer to drug ratio had a significant effect on mucoadhesive property. The greater the concentration of the polymer associated with chitosan-alginate matrix and chitosan-carbopol matrix greater will be the adhesion.

In vitro drug release study

Data was plotted in figure :2. Drug polymer ratios was found to affect the drug entrapment, particle size and ultimately the drug release characteristics of the prepared micro spheres. At higher polymer ratio the drug release from the micro spheres was slow as compared to lower polymer ratio. This was due to less particle of microspheres formed using low concentration of polymers. The release was only up to 6hrs. As the concentration of polymers increases along with chitosan/carbopol steady state release upto 10hrs was achieved and formulation F9 showed good reproducible results.

CONCLUSION

Thiocolchicoside mucoadhesive microspheres were prepared and evaluated. These were prepared using chitosan and carbopol as muco adhesive agents and sodium alginate as polymer. The

formulation F9 was considered as best formulation since it showed good muco adhesive property and reproducible results in case of drug release studies.

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