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# APPLICATION OF CENTRAL COMPOSITE DESIGN FOR OPTIMIZATION OF EFFERVESCENT FLOATING TABLETS USING HYDROPHILIC POLYMERS

# SNEHAMAYEE MOHAPATRA<sup>1</sup>, SUNIT KUMAR SAHOO<sup>2</sup>, RAJAT KUMAR KAR<sup>3\*</sup>

<sup>1</sup>Faculty of Pharmacy, School of Pharmaceutical Sciences, Siksha 'O' Anusandhan University, Bhubaneswar, Odisha, India. <sup>2</sup>Department of Pharmaceutical Sciences, Utkal University, Bhubaneswar, Odisha, India. <sup>3</sup>Department of Pharmaceutics, Dadhichi College Pharmacy, Cuttack, Odisha, India. Email: dollypharma83@rediffmail.com

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## ABSTRACT

The aim of this study was to optimize effervescent floating tablets of cefixime trihydrate as model drug by optimization of polymers concentration using central composite design. Mean dissolution time (MDT), time required to release 50% of drug ( $t_{50\%}$ ), drug release at 2 hrs ( $R_{2 hrs}$ ) and dissolution efficiency in 2 hrs ( $DE_{2 hrs}$ ) were taken as target responses, whereas the quantity of different polymers such as carbopol 934P (viscoelastic agent), sodium carboxymethylcellulose (Sod.CMC) (swelling agent) were considered as independent variables. A second-order polynomial equation was determined by the multiple regression analysis of the experimental data. The best fitting model was selected based on the comparisons of the coefficient of determination ( $r^2$ ), adjusted the coefficient of determination (adj.  $r^2$ ). In addition, analysis of Variance was used to evaluate the statistical significance of the quadratic polynomial model. The optimum values for the critical components were obtained as 13.151% carbopol 934P and 4.08% of Sod.CMC with predicted value of 4.926 hrs MDT, 5.257 hrs  $t_{50\%}$ , 27.6316%  $R_{2hrs}$  and 16.5951%  $DE_{2hrs}$  from desirability and overlay plot. Further, the reliability of the model was checked by validating the observed responses from optimized formula. The drug release from characteristics of all formulations followed Higuchi model with a non-Fickian diffusion mechanism. Further, the data of Fourier-transform infrared study showed there was no interaction of drug and excipients used for the preparation of floating tablets.

Keywords: Central composite design, Cefixime trihydrate, Mean dissolution time, Fickian diffusion, Dissolution efficiency.

### INTRODUCTION

Hydrodynamically balanced systems (HBS) are the important tools to retain the drug in the gastric region for several hours and assist in improving controlled delivery of orally administered drugs that have an absorption window in a definite region of the gastrointestinal tract (GIT) [1]. Optimum bioavailability is obtained from this system by continuous release of drug before it reaches the absorption window.

Several approaches has been reported for gastric retention of the dosage form like, mucoadhesive [2], floating, sedimentation [3], expansion and modified shape system [4], magnetic systems, super porous hydrogels [5]. Out of these gastric floating drug delivery system is one of the emerging trend for enhancing the bioavailability of drugs which have of a narrow absorption window in the upper part of the GIT [6].

Present investigation emphasized on the optimization of HBS of cefixime trihydrate (CT) as model drug with changing the polymers concentration. CT with pKa value of 2.5, a weak acid, which will remain unionized at acidic pH thus increases absorption in the stomach region. The absolute bioavailability of all newer oral cephalosporin is below 50-60%, which suggests an absorption mechanism through the mucosa with limited capacity [7]. The biological half-life is  $3.0\pm0.4$  hrs. Formulation of floating tablet containing CT as a drug candidate, which would remain in stomach or upper part of GIT for a prolonged period of time, therefore, the maximum drug release is maintained at desired site.

The purpose of this study was to systematically investigate the impact of several formulation variables on drug release and buoyancy properties of gastric floating tablet using central composite design (CCD). The responses such as mean dissolution time (MDT), time required releasing 50% of drug ( $t_{50\%}$ ), drug release at 2 hrs ( $R_{2hrs}$ ) and dissolution efficiency in 2 hrs (DE<sub>2hrs</sub>) depend on the product. The ranges of these formulation variables were chosen based on the results obtained in preliminary studies conducted in our laboratory. In this study, JMP

version 11 (SAS) software was used to give desirability and overlay

information to get optimized formulation with the possible interactions of the selected independent variables on the dependent variables.

# METHODS

CT was generously gifted by Lincon Pharmaceutical, India. Carbopol 934P, sodium bicarbonate and sodium carboxymethylcellulose (Sod. CMC) were provided by Cipla Ltd., India. Lactose and magnesium stearate were supplied by Loba Chem, India.

#### **Design of experiment**

CCD was used for optimization of the formulations. In the present investigation a two-factor (X1, X2), two-level (-1, +1) design was developed by inclusion of a central point (Table 1). Further for a two-factor design, the domain becomes five central point ( $\alpha$ =0) a circle centered on (0,0) and passing through the four factorial points (-,-), (-,+), (+,-) and (+,+), and four axial points (a,0), (A,0) and (0,a) and (0,A) leading to total 13 number of experiments was employed for the optimization of the two chosen variables (Table 2).

Second degree polynomials, equation 1, which includes all interaction terms, were used to calculate the predicted response.

$$Y = \beta_0 + \sum_{i=1}^n \beta_i X_i + \sum_{i=1}^n \beta_{ii} X_i^2 + \sum_{i,j=1}^n \beta_{ij} X_i X_j, \dots$$
(1)

Table 1: Selected factor levels for the experimental design used in the formulation of floating tablets

Model factor	Actual values		<b>Coded values</b>		
	Low	High	Low	High	
X <sub>1</sub> : Carbopol (%)	10	14	-1	+1	
$X_2^1$ : Sod.CMC (%)	4	6	-1	+1	

Sod.CMC: Sodium carboxymethylcellulose

Table 2: Presentation of real values of two levels for the CCD

Formulations	Pattern	X <sub>1</sub>	X <sub>2</sub>
F1		-1	-1
F2	+ -	1	-1
F3	+ -	-1	1
F4	+ +	1	1
F5	a 0	-1.414	0
F6	A 0	1.414	0
F7	0 a	0	-1.414
F8	0 A	0	1.414
F9	0 0	0	0
F10	0 0	0	0
F11	0 0	0	0
F12	0 0	0	0
F13	0 0	0	0

(The column called pattern identifies the coding of the factors. It shows all the coding with "+" for high, "-" for low factor, "a" and "A" for low and high axial values, and "0" for midrange. The five rows whose values in the pattern column are 00 are three center points), CCD: Central composite design

Where Y represents the response variable,  $\beta_0$  is the interception coefficient,  $\beta_i$  coefficient of the linear effect,  $\beta_{jj}$  the coefficient of quadratic effect and  $\beta_{ij}$  coefficient of interaction effect.  $X_1$  and  $X_2$  stand for the main effect;  $X_1$   $X_2$  are the interaction terms, and show how response changes when two factors are simultaneously changed.  $X_1^2$ ,  $X_2^2$  are quadratic terms of the independent variables to evaluate the non-linearity.

The two independent formulation variables evaluated were:

X<sub>1</sub>: Carbopol (%); X<sub>2</sub>: Sod.CMC (%)

The response variables evaluated were:

 $Y_1$ : MDT;  $Y_2$ : Time required for 50% of drug release ( $t_{50\%}$ );  $Y_3$ : Drug  $R_{2hrs}$ ;  $Y_4$ : Dissolution efficacy at 2 hrs (DE<sub>2hrs</sub>).

### **Drug-excipient compatibility**

The infrared spectra of pure drug (CA), binary mixture of drug and each excipient (1:1) were recorded between 400/cm and 4000/cm by Fourier-transform infrared (FT-IR) spectrophotometer (VT-662, Jasco) using KBr pellet technique.

#### **Tablet preparation**

The tablet excipients were chosen after comprehensive drug excipient interaction studies. All the tablets were prepared by direct compression method. Formulations were prepared by varying drug to polymer ratio and keeping other ingredients such as sodium bicarbonate (15%) and lactose in required quantities to make the final weight of 400 mg/tablet. Briefly, preparation of tablets involved, passing all the ingredients except magnesium stearate through sieve #40 and mixing the blend in geometric mixing. Magnesium stearate was used for lubrication after passing through sieve #60. The lubricated powder mixture was compressed on a 10 station rotary tablet machine (Rimek, Minipress-I, Ahmadabad) using a 10 mm standard flat-face punch.

### **Evaluation of tablets**

The prepared tablets were evaluated for parameters such as hardness, friability, weight variation, drug content etc. in accordance with the official method described in Indian pharmacopeia, 1996 [8]. Further other parameters such as *in vitro* drug release, *in vitro* floating lag time and the total buoyancy time, were also evaluated.

#### In vitro buoyancy study

The *in vitro* buoyancy of the gastroretentive floating tablets was determined in triplicate as the floating lag time and total floating time in accordance with the method described by Ozdemir *et al.*, 2000 [9]. The tablet was placed in a dissolution flask with 400 ml of simulated gastric fluid maintained at  $37\pm0.5^{\circ}$ C. Subsequently, the time taken by

tablet to move from the bottom to the top of the flask, in minutes, was measured. Duration of buoyancy was observed simultaneously when the dissolution studies were carried out. The time taken by the tablet to rise to the surface of the dissolution media and time taken for it to sink was noted, the difference of which gives the duration of buoyancy.

#### In vitro drug release

In vitro drug release studies for all the formulations were carried out using the tablet dissolution test apparatus (USP TDT 06PL, Electrolab). The dissolution medium used was simulated gastric fluid pH 1.2 (without enzymes) maintained at  $37\pm0.5^{\circ}$ C with rotation speed of 50 rpm. Aliquots were withdrawn at 1 hr intervals for 12 hrs, filtered, suitably diluted and analyzed by spectrophotometer (V-670, Jasco) at 278 nm for cumulative drug release. The dissolution studies were conducted in triplicates and the mean values were plotted against time.

### **Drug release kinetics**

To analyze the mechanism of drug release and release rate kinetics from the dosage form, the data obtained were fitted into zero order, first order, and Higuchi's model using Microsoft Office Excel 2007. Moreover, mechanism of drug release from the intact tablets was determined from the Korsmeyer–Peppas equation, equation 2.

$$M_t / M_{\infty} = Kt^n$$
 (2)

The exponent "n" indicates the mechanism of drug release calculated through the slope of the straight line. Where  $M_t/M_{\infty}$  are the fractional solute released, t is the released time; K is the kinetic constant of drug polymer system and "n" is an exponent that characterizes the mechanism of drug release. If the exponent n=0.45, then the drug release follows the Fickian diffusion and if 0.45<n<0.85 then it is said to be non-Fickian or anomalous release [10].

Further several model-independent parameters such as MDT and DE were also used as responses for optimization of the product. The MDT values were calculated in accordance with the equation 3, described by Costa and Sousa Lobo, 2001 [11].

$$MDT = \frac{\sum_{j=1}^{n} \hat{t}_{j\Delta Mj}}{\sum_{j=1}^{n} \Delta Mj}$$
(3)

Where j is the sample number, n is the number of dissolution sample times,  $t_j^r$  is the time at midpoint between  $t_j$  and  $t_{j-1}$  (easily calculated with the expression,  $(t_j+t_{j-1})/2$ ) and  $\Delta M_j$  is the additional amount of drug released between  $t_i$  and  $t_{i-1}$ .

The DE of a pharmaceutical dosage form is defined as the area under the dissolution curve up to certain time t, expressed as % of the area of the rectangle described by 100% dissolution in the same time [12]. It can be calculated by the following equation:

$$D.E. = \frac{\int_{y \times dt}^{t} y \times dt}{y_{100} \times t} \times 100$$
(4)

Where y is the % of drug dissolved at time t.  $y_{_{100}}$  is the 100% drug release at time t.

### Statistical analysis and optimization

The statistical analysis of the experimental batch was performed by multiple regression analysis using JMP version 11 (SAS) software. The coefficient of determination  $(r^2)$  and adjusted coefficient of determination (adj.  $r^2$ ) were compared for best fitting of the model. The effect of formulation variables on the responses were statically evaluated by applying two-way analysis of variance (ANOVA) at

0.05 levels. The optimum levels of the selected variables were obtained by solving the regression equation and analyzing the desirability and overlay plot.

### **RESULTS AND DISCUSSION**

#### Drug-excipient compatibility

The IR spectra of CT showed the characteristic absorption peaks at 3563.81/cm for O-H stretching, 3293.75/cm for N-H stretching, 1770/cm for C=O stretching, 1670.05/cm for C=C alkenes and 1541/cm for N-O (nitro compounds) etc. The IR spectra of physical mixture also showed the above mentioned bands of CT of respective functional groups. From the data, it was concluded that there was no interaction with the excipients used in the formulation. The FT-IR spectra of CT, binary mixture (1:1) of CT with each excipient are shown in Fig. 1.

#### Physical properties of the compressed floating tablet

The physical evaluation of the tablets revealed hardness values between 5 and 8.5 kg/cm<sup>2</sup> and low friability values (below 0.9%) across all formulations indicated that the tablets had sufficient mechanical strength. Further uniform thickness and weight of all the tablets were observed because of low % relative standard deviation values. In all the formulations, the drug content was found to be uniform among the different batches of tablets, and ranged from 97.88±1.92 to 101.55±2.01% which is the acceptable pharmacopeia limits.

### In vitro buoyancy measurement

The floating lag time for formulations containing carbopol and Sod.CMC were found to be 5-10 minutes, with total floating time more than 10 hrs (Table 3). Carbopol has the significant role in floating characteristic due to its high water swallability. Further it was revealed that as the concentration of polymer increased, the floating lag time decreased due to the more imbibitions of water on the surface of the tablet and the total floating time increased due to swelling of the tablet which keeps it intact for a longer period of time [13].

### In vitro drug release studies

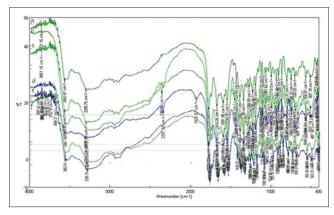
A rigorous study of dissolution profile for all the formulations gave an insight into the effect of polymeric fillers on release profile of the formulations. From the release profiles, it was observed that the variation in grade of polymer and its concentration from F1 to F13 had a variable effect on drug release shown in the Fig. 2. From these data it was illustrated that, concentration of carbopol has the significant (p<0.05) role in drug release characteristics. At 10% carbopol level (F1) the drug release was found to be more than 100%. However in F2 formulation, containing 14% of the above polymer the drug release was decreased significantly (p<0.0.5) to 83%. This might be due to the closing of the microspores and a reduction in the regions of low microviscosity in the swollen tablet. Moreover increase in the molecular volume of the hydrated polymer that reduces the free volume due to the presence of the microspores. This effect may manifest itself as a shift in the drug release mechanism. This is in accordance with the results obtained by Durrani et al., 1992 [14] and several other authors who have studied the impact of concentration on dissolution kinetics [15].

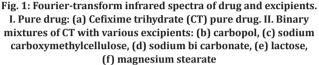
Further it was found that, Sod.CMC has the significant role in drug release characteristics which was depicted in formulation F1 and F3. This could be attributed by increasing the gelling characteristics of the above polymer caused more viscous gel and formed an entangled network reduce the pores of the tablet.

Similar fashion of release characteristics (increasing/decreasing) was observed in rest of the formulations (F4-F13), which are in accordance with the concentration of both the polymers.

#### Drug release kinetics

The mechanism of release for the above formulations was determined by finding the  $R^2$  value for each kinetic model like, zero-order, first-order, Higuchi etc. corresponding to the release data of each formulation, given in Table 4. For all most all the formulations the  $R^2$  value of Higuchi's





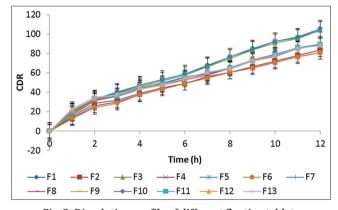


Fig. 2: Dissolution profile of different floating tablets

Table 3: Summary of experimental responses of the formulations in CCD

Formulations	MDT (hrs)	t <sub>50%</sub> (hrs)	R <sub>2hrs</sub> (%)	DE <sub>2hrs</sub> (%)	Floating lag time (minutes)	Total floating time (hrs)
F1	4.561	4.15	31.01	18.3	9	>11
F2	5.225	4.5	27.889	15.793	8	>11
F3	5.05	5.8	24.55	14.358	5	11
F4	4.999	6.09	22.836	12.994	5	10
F5	4.57	4.25	30.414	17.732	10	>11
F6	5.03	6.16	22.25	12.5634	5	10
F7	4.82	4.79	29.67	17.763	7	11
F8	4.96	5.05	28.069	12.5634	6	11
F9	4.88	4.93	28.88	16.648	6	>11
F10	4.82	4.89	29.26	17.23	5	>11
F11	4.81	4.86	29.573	17.74	5	11
F12	4.67	4.7	31.072	19.13	6	11
F13	4.678	4.6	31.823	20.209	5	>11
F14	4.982	4.982	4.982	4.982	6	>11

CCD: Central composite design

model is very near to one than the  $R^2$  values of other kinetic models. Thus, it can be said that the drug release follows Higuchi's release mechanism. Further the 'n' values of Korsmeyer–Peppas model for the best formulations were in the range of 0.55-0.65. Therefore, the most probable mechanism of release was non-Fickian diffusion or anomalous diffusion. However, the above parameter is very close approximation to 0.49 reflecting diffusion predominant characteristics of drug release. The response dependent variables such as,  $t_{50\%'}$ ,  $R_{2hrs}$  were found by fitting of the release data to the Krosmeyer–Peppas equation, Table 3. However, other responses such as MDT and DE<sub>2hrs</sub> were also calculated from the release data using Microsoft Excel. These responses were subjected to multiple regression analysis using SAS package. The best fitting model was determined by comparing several statistical parameters including the multiple correlation coefficient (R<sup>2</sup>), the adjusted multiple correlation coefficient (adj. R<sup>2</sup>) and corresponding p values. The fitted equations relating the responses MDT,  $t_{50\%}$ ,  $R_{2hrs'}$  and DE<sub>2hrs</sub> to the transformed factor are shown in equation 5-8 respectively.

 $Y_{1} = 4.7716 + 0.1141 X_{1} + 0.1013 X_{2} - 0.1787 X_{1} X_{2} + 0.0426 X_{1}^{2} + 0.0876 X_{2}^{2}$ (5)

 $Y_{2} = 4.796 + 0.7426 X_{1} + 0.1259 X_{2} - 0.015 X_{1} X_{2} + 0.2226 X_{1}^{2} + 0.0801 X_{2}^{2}$ (6)

 $Y_{3} = 30.1216 - 2.8823 X_{1} - 0.8873 X_{2} + 0.3517 X_{1} X_{2} - 2.152 X_{1}^{2} - 0.8834 X_{2}^{2}$ (7)

 $Y_{4} = 18.1914 - 1.7571 X_{1} - 1.4039 X_{2} + 0.2875 X_{1} X_{2} - 1.4699 X_{1}^{2} - 1.4622 X_{2}^{2}$ (8)

The high values of correlation coefficients (R<sup>2</sup>) for MDT,  $t_{50\%}$ ,  $R_{2hrs}$ , and  $DE_{2hrs}$  were found to be 0.8792, 0.973, 0.92 and 0.869 respectively (Table 5), which was approaching to one indicating the good model characteristics.

Moreover, the low determination coefficient value for MDT and  $\mathrm{DE}_{_{\mathrm{2hrs}}}$ indicated that more than 10% of total variations (12.08, 13.1) were not explained by the model, however in case of  $\rm t_{50\%}$   $\rm R_{2hrs'}$  it was <10% (0.027, 0.08). Further the values of the adjusted correlation coefficients (adj.  $R^2$ ) were also very high in supporting the high significance of the model (i.e. good agreement between the dependent and independent variables). Moreover the model term for all the responses was found to be highly significant (p<0.05) with high F value found from ANOVA data (Table 5) indicating the adequate fitting of the surface quadratic model. The polynomial equations can be used to draw conclusions after considering the magnitude of coefficient and the mathematical sign it carries (i.e. positive or negative). The equation for MDT (equation 5) suggests that the factor X, has more significant effect on MDT, followed by factor X<sub>2</sub>. Therefore, a high level of factor X<sub>1</sub> should be selected for controlling the drug release rate. This might be due to increasing the tortuous path of the intact matrices. The high value of X<sub>2</sub>X<sub>2</sub> coefficients also suggests that the interaction between X, and X, has a significant effect on MDT. From equation (6), it can be concluded that factor X<sub>1</sub> has a more important role in prolonging the  $t_{50\%}$ . The magnitude of coefficients indicates that the factor X<sub>2</sub> has little influence on the controlling the release characteristics. For the responses  $R_{2hrs}$  and  $DE_{2hrs}$  it was found that, both the polymer influnced the above characteristic. The negative sign indicated that, as the concetration of polymer increased  $R_{2hrs}$  and  $DE_{2hrs}$  decreased (equations 7 and 8). Further magnitude of coefficients indicates that the factor X, has a more favorable effect on the dependent variables than factor X<sub>2</sub>. From the results of multiple linear regression analysis, it can be concluded that

Formulations	Zero order		First order	First order		Higuchi	
	K <sub>0</sub> (hrs <sup>-1</sup> )	$\mathbb{R}^2$	K <sub>1</sub> (hrs <sup>-1</sup> )	$\mathbb{R}^2$	K hrs (hrs <sup>-1/2</sup> )	R <sup>2</sup>	n
F1	8.128	0.978	0.2648	0.868	29.82	0.973	0.653
F2	6.344	0.975	0.1358	0.966	24.53	0.977	0.668
F3	8.057	0.983	0.244	0.893	30.87	0.967	0.719
F4	6.219	0.979	0.126	0.981	24.29	0.978	0.703
F5	7.995	0.982	0.257	0.877	29.81	0.976	0.658
F6	6.350	0.981	0.128	0.982	24.46	0.984	0.719
F7	6.685	0.967	0.168	0.943	26.05	0.978	0.596
F8	6.701	0.972	0.1658	0.937	25.97	0.982	0.622
F9	6.664	0.969	0.163	0.943	25.93	0.979	0.607
F10	6.716	0.970	0.168	0.943	26.07	0.979	0.599
F11	6.664	0.966	0.165	0.940	25.91	0.982	0.591
F12	6.504	0.960	0.1589	0.950	25.41	0.981	0.556
F13	6.450	0.960	0.1589	0.948	25.18	0.973	0.534
F14	6.554	0.987	0.156	0.944	26.01	0.989	0.601

CCD: Central composite design

### Table 5: Summary of ANOVA for response surface of the GFT formulations

Source	df	Sum of squares	Mean square	F ratio	p value Probabity>F	R square	R square adj
MDT (hrs)							
Model	5	0.3746	0.074	5.202	0.026	0.8792	0.836
Error	7	0.1008	0.014				
C. Total	12	0.4754					
t <sub>50%</sub> (hrs)							
Model	5	4.9032	0.98	51.0008	< 0.0001	0.973	0.954
Error	7	0.1345	0.0192				
C. Total	12	5.0378					
R <sub>2hrs</sub> (%)							
Model	5	108.049	21.6099	16.2151	0.001	0.920	0.863
Error	7	9.3289	1.3327				
C. Total	12	117.378					
DE <sub>2hrs</sub> (%)							
Model	5	67.2548	13.451	9.3251	0.0053	0.869	0.776
Error	7	10.0971	1.4424				
C. Total	12	77.3519					

ANOVA: Analysis of variance, MDT: Mean dissolution time, GFT: Gastric floating tablet, DE: Dissolution efficacy

the drug release pattern may be changed by appropriate selection of the  $X_1$  and  $X_2$  levels. The fitted responses for the above regression model were illustrated in Figs. 3 and 4. Hence response surface plots are more helpful in understanding both the main and interaction effects of the two factors.

### Selection of optimized batch

A numerical optimization technique based on the desirability approach was used to generate the optimum settings for the most effective formulation. The recommended concentrations of the independent variables were calculated by the JMP software with desirability 0.9658 (Fig. 5). Based on the criteria of release range, the overlay plot is presented in Fig. 6, which showed an acceptable region to meet the requirement of these responses. The optimal coded values were found to be 0.575, -0.919 for factor X<sub>1</sub> and X<sub>2</sub>, which produced the responses 4.926 (hrs), 5.252 (hrs), 27.631 (%), and 16.595 (%) respectively for MDT,  $t_{50\%}$ ,  $R_{2hrs}$  and  $DE_{2hrs}$ . These coded values were converted into the scales of the original carbopol and Sod.CMC concentration using the formula below found on page 471 of the JMP Statistics and Graphics Guide, Version 3.1:

$$Actual = low + 0.5 \times (coded + 1) \times (high-low)$$
(9)

From the above equation carbopol and Sod.CMC were found to be 13.151% and 4.08% respectively. The final composition (F14) comprised 50% CT with 15% sodium bicarbonate, 2% magnesium stearate with the above quantity of polymers and lactose quantity sufficient to form 400 mg/tablet.

The predicted values obtained are in good agreement with experimental values confirming the practicability and validity of the model (Table 6). The curve fitting data for optimized formulation followed the Higuchi model as showing highest  $R^2$  (0.989) value. Furthermore, it is concluded that the mechanism of drug release from the hydro dynamically balanced system follows the non-Fickian transport type.

# CONCLUSION

Modified drug release attained in the current study indicates that the matrix tablets of CT, prepared using various polymers, can successfully

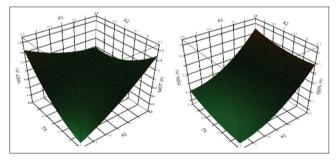


Fig. 3: Response surface plot showing the effect of  $(X_1)$  and  $(X_2)$  on the mean dissolution time (hrs)  $(Y_1)$  and  $t_{sout}$  (hrs)  $(Y_2)$ 

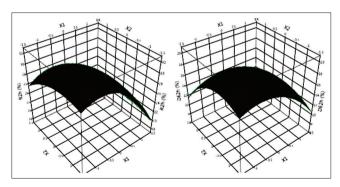


Fig. 4: Response surface plot showing the effect of  $(X_1)$  and  $(X_2)$  on drug release at 2 hrs  $(Y_3)$  and dissolution efficacy at 2 hrs  $(Y_4)$ 

be employed as a controlled release drug delivery system. High floating ability of the formulation is likely to increase its GI residence time and, eventually, improve the extent of bioavailability. However, appropriate balancing between various levels of the polymers is imperative to acquire proper controlled release and flotation of the formulation.

Table 6: Comparison of predicted and observed responses for the statistically optimized formulation F14

Formulations	Response	Observed	Predicted
F14	MDT (hrs) t <sub>50%</sub> (hrs)	4.982 5.172	4.926 5.257
	R <sub>2hrs</sub> (%)	27.5316	27.631
	DE <sub>2hrs</sub> (%)	16.514	16.595

MDT: Mean dissolution time, DE: Dissolution efficacy

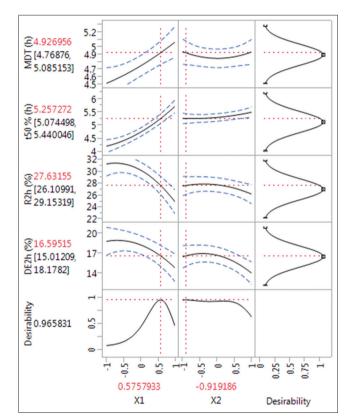


Fig. 5: Prediction profiler of optimization of gastric floating tablets of cefixime trihydrate using independent variables (desirability plot)

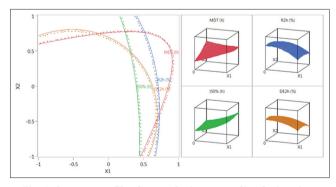


Fig. 6: Contour profile plot overlaying mean dissolution time (hrs),  $t_{50\%}$  (hrs), release at 2 hrs (%), and dissolution efficacy at 2 hrs (%)

High degree of prognosis obtained using response surface methodology (RSM) indicates that a CCD is quite efficient in optimizing drug delivery systems. The RSM was performed to optimize two polymer components to yield MDT, the time required to release 50% of drug ( $t_{50\%}$ ), drug  $R_{2hrs}$  and dissolution efficacy at 2 hrs (DE<sub>2hrs</sub>). A highly significant quadratic polynomial obtained by the CCD was very useful for determining the optimal concentrations of constituents that have significant effects on dependent variables production. The optimal supplementary components consisted of Carbopol and Sod.CMC was found to be 13.151% and 4.08%, respectively. Under the optimal condition, the observed value of the MDT,  $t_{50\%}$ ,  $R_{2hrs}$ , DE<sub>2hrs</sub> are 4.982 hrs, 5.172 hrs, 27.5316% and 16.514%, respectively.

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