INTRODUCTION

Ayurveda is one of the world’s oldest traditional medicinal systems and is experiencing revitalization among the consumers throughout the world. In Ayurveda, medicines are prepared by adding minerals of various metals, parts of plants, plant juices, alloys, etc., for the treatment of different illness. Bhasma, literally meaning ash, is unique ayurvedic herbomineral/metallic formulations of nanodimension [1]. The fine copper (Cu) metal, tin (Sn), zinc (Zn), and iron (Fe) metals were used as primary elements in bhasma formation [2]. In ayurvedic system of medicine, the variation in collection process, timing and procedure adopted, may lead the same bhasma with different quality aspects. In many cases, wrong process of manufacturing and marketing of the same may lead to production of inferior-quality products, which reduces efficacy of products as well as safety parameters. Standardization of a bhasma is essential to minimize unevenness and to strengthen the quality of ayurvedic products [3]. Very fine bhasmas give very significant effect as compared to coarse one [4]. During preparation, there will be chances of contamination of various chemicals such as arsenic, lead, silica, and mercury, which cause toxic effect on body, so there is need to take proper precaution during preparation of bhasma.

In the literature, elemental analysis of bhasma has been reported by estimation of the amount of elemental calcium in herbomineral preparation and revealed that herbomineral drugs developed by wet granulation method are better formulation in case of calcium-deficiency ailments [5]. Analysis of copper element in tamra bhasma of different batches and different manufacturers was made [6]. X-ray diffraction (XRD) report is available on the raw swarna makshika, purified swarna makshika, and four types of swarna makshika bhasma prepared by different media and by modern Instrumentation techniques [7]. Quality of the prepared Pravala bhasma was checked [8]. Earliey, the quality of the ayurvedic preparations was not subjected to review, but with technological development, the patients or the physicians seek assurance for the quality, safety, and efficacy of any medicine [9]. Researchers have made attempt to compare the laboratory-formulated varatika bhasma and varatika bhasma available in market, by evaluating the physical properties and chemical characterization using atomic absorption spectroscopy (AAS), Scanning Electron Microscope (SEM), and X-ray Diffractometer (XRD) [10]. Different marketed products of mandur bhasma were analyzed by physicochemical evaluation and modern analytical technique [11] to evaluate the hepatotoxicity in rats. One of the authors had carried out biosynthesis approach to prepare FeO nanoparticles from the iron chloride solution using aqueous extract of desmodium gangeticum root [12]. Human body requires inorganic substances called minerals to function properly. Minerals required in large amount of body are considered as macronerals, such as Ca, Mg,
and K, and minerals required in minute amount called trace elements/ minerals, such as Cu, I, Fe, Mn, Cr, and Zn. There is a noticeable point that if any one of the trace elements becomes too high in body, it can affect the function of other important trace minerals in body. For example, absorption of zinc can become impaired if iron supplementation level approaches to 45 mg/day. Similarly, high level of zinc supplementation can lead to low copper levels and altered iron functionality. Similarly, sodium and potassium are both major minerals that are essential for health in appropriate amounts. Eating lot of sodium can cause some people to lose calcium from the bones, which could increase the risk of bone loss and bone fractures. The copper deficiency could be due to impairment in its uptake and is caused by the presence of additional heavy metals in the diet that completely diminishes copper uptake in the lining of gastrointestinal tract. Molybdenum is the most common competitor of copper absorption [13].

In literature, there is less information found on marketed bhasmas which are, in general easily available to people, people use to take ayurvedic medicines without concerning to physician, so the safety and efficacy of ayurvedic medicines should be taken care by manufacture. The aim of this work is comparative analysis of commercially available three bhasmas of different brands by determining the elemental content of this work is comparative analysis of commercially available three bhasmas of four different brands by determining the elemental content of each brand bhasma through flame atomic absorption spectrometric (FAAS) technique and to check quantitatively the presence of elements are well within the permissible range of intake.

**MATERIALS AND METHODS**

**Sample collection**

Abhraka bhasma (AB), mandoor bhasma (MB) and godanti bhasma (GB) of four manufacturers, namely Divya Patanjali, Shree Baidynath, Shree Dhootapapeshwar, and Ayukalp company sample were purchased from the market in India, and the details of purchased bhasma were represented in Table 1; all other ingredients required in sample preparation such as concentrated hydrochloric (HCL) acid, double-deionized water, Whatman filter paper, and acetoine of analytical grade were purchased from Shree Venkatesh Chemical Lab, Kalaburagi, India.

**Sample preparation**

For the analysis of element constituent in the bhasma samples, the standard solution preparation for elements of the FAAS, bhasmas sample solutions are prepared, i.e., solution of 50 ml is prepared in the proportion of 1:25:25 ratio, i.e., 1 gm of bhasma sample is digested in 25 ml concentrated HCL acid as well double-deionized water and kept the solution for digestion through a night and filtered the solution by Whatman filter paper, again this 50 ml solution is diluted by adding 950 ml of Double Deionized water finally, 1000 ml bhasma solution was prepared which is used for the elemental analysis. Using the standards of individual elements, the calibration of instrument was checked and the lamps of different characteristic wavelengths were used for the different elemental analysis.

**Instruments**

Elemental analysis of bhasmas was carried out by FAAS which was supplied by Thermo Scientific, with iCE 3000 series. The instrumentation setting and operation conditions were done in accordance with manufacturer’s specification.

**Data analysis**

An analytical technique, namely FAAS, measures the concentrations of elements in unit of mg/l. FAAS absorption is so sensitive that it can measure down to parts per million or billion of a gram in a sample. The technique uses the characteristic wavelengths of light which is specifically absorbed by a specific element. Element of different atoms absorbs the characteristic wavelengths of light. For example with mercury, a lamp containing mercury emits light from excited mercury atoms that produce the right mix of wavelengths to be absorbed by any mercury atom from the sample. In FAAS, the sample is atomized, i.e., converted into ground-state free atoms in the vapor state, and a beam of electromagnetic radiation emitted from excited mercury atoms is passed through the vaporized sample. Some of the radiation is absorbed by the mercury atoms in the sample. The more radiation is absorbed by the atoms if the number of atoms is more in the vapor. The amount of light absorbed is proportional to the number of mercury atoms. A calibration curve is constructed by running several samples of known element, namely copper, potassium, and calcium concentration under the same conditions as the unknown. The amount of standard absorbed is compared with the calibration curve, and this enables the calculation of the lead concentration in the unknown sample. Similar process follows in the case of all other elements in the sample solution under examination.

**RESULT AND DISCUSSION**

In the present analysis, eleven elements were determined in Abhraka, Mandoor, and Godanti Bhasmas. Table 2 represents the elemental concentrations of bhasmas under examination.

**Table 1: Details of bhasmas**

<table>
<thead>
<tr>
<th>Samples</th>
<th>Manufacturing license number</th>
<th>Batch number</th>
<th>Manufacture date</th>
<th>Method used in preparation</th>
<th>Price per gm</th>
</tr>
</thead>
<tbody>
<tr>
<td>BAB</td>
<td>ND/Ayu/4</td>
<td>150099</td>
<td>June 2015</td>
<td>Rat-Raj Sunder</td>
<td>86/10</td>
</tr>
<tr>
<td>DAB</td>
<td>Shatatpur</td>
<td>P1610100364</td>
<td>January 2016</td>
<td>SDS Monograph no-020001</td>
<td>126/2</td>
</tr>
<tr>
<td>AAB</td>
<td>GA/1701</td>
<td>BHBO28</td>
<td>August 2014</td>
<td>RTS VolI</td>
<td>70/10</td>
</tr>
<tr>
<td>BMB</td>
<td>ND/Ayu/4</td>
<td>130163</td>
<td>February 2014</td>
<td>Reendra Sangraha</td>
<td>55/10</td>
</tr>
<tr>
<td>DMB</td>
<td>AU-Ayu-150</td>
<td>P150700381</td>
<td>July 2015</td>
<td>SDS Monograph no-020009</td>
<td>64/10</td>
</tr>
<tr>
<td>AMB</td>
<td>GA/1701</td>
<td>BHDO74</td>
<td>February 2016</td>
<td>NM</td>
<td>60/10</td>
</tr>
<tr>
<td>BGB</td>
<td>ND/Ayu/4</td>
<td>140205</td>
<td>June 2015</td>
<td>Siddha yoga Sangraha</td>
<td>55/10</td>
</tr>
<tr>
<td>DGB</td>
<td>AU-Ayu-150</td>
<td>P151100036</td>
<td>November 2015</td>
<td>SDS Monograph no-020003</td>
<td>53/10</td>
</tr>
<tr>
<td>AGB</td>
<td>GA/1701</td>
<td>BHE001</td>
<td>April 2016</td>
<td>RTS VolI</td>
<td>40/10</td>
</tr>
</tbody>
</table>

**Table 2-4** represents the elemental concentrations of AB in mg/l by AAS.

**Ashwini and Kerur**

The elemental concentrations in Abhraka bhasmas in mg/l by atomic absorption spectroscopy are presented in Table 2. The concentrations were measured using atomic absorption spectroscopy (AAS) and are expressed as mean ± standard deviation (SD). The Recommended Daily Intake (RDI) values for various elements are also provided for comparison.

Table 2: Elemental concentrations in Abhraka bhasmas in mg/l by atomic absorption spectroscopy

<table>
<thead>
<tr>
<th>Elements/RDI*</th>
<th>PAB</th>
<th>BAB</th>
<th>DAB</th>
<th>AAB</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mg/350 mg*</td>
<td>7.319±0.05</td>
<td>6.065±0.01</td>
<td>2.538±0.03</td>
<td>3.535±0.01</td>
</tr>
<tr>
<td>Al/1.0 mg/kg of body weight [FAO/WHO 2007] [15,16]</td>
<td>3.680±0.50</td>
<td>1.771±0.01</td>
<td>14.900±0.02</td>
<td>3.801±0.07</td>
</tr>
<tr>
<td>K/3500 mg [17]</td>
<td>8.537±0.68</td>
<td>5.467±0.04</td>
<td>6.505±0.06</td>
<td>2.638±0.01</td>
</tr>
<tr>
<td>Ca/1000 mg* [18]</td>
<td>6.432±0.29</td>
<td>13.071±0.04</td>
<td>3.318±0.02</td>
<td>1.388±0.01</td>
</tr>
<tr>
<td>Mn/120 μg*</td>
<td>2.373±0.38</td>
<td>0.095±0.005</td>
<td>0.163±0.006</td>
<td>0.055±0.005</td>
</tr>
<tr>
<td>Fe/15 mg*</td>
<td>1.871±0.16</td>
<td>0.26±0.02</td>
<td>0.189±0.01</td>
<td>0.075±0.005</td>
</tr>
<tr>
<td>Cu/2 mg*</td>
<td>19.90±0.09</td>
<td>17.18±0.04</td>
<td>11.72±0.02</td>
<td>6.159±0.04</td>
</tr>
<tr>
<td>Zn/15 mg*</td>
<td>0.183±0.01</td>
<td>0.054±0.01</td>
<td>0.277±0.03</td>
<td>0.029±0.002</td>
</tr>
<tr>
<td>Mo/0.1–0.3 mg*</td>
<td>0.139±0.03</td>
<td>0.147±0.007</td>
<td>0.048±0.01</td>
<td>0.025±0.007</td>
</tr>
<tr>
<td>Cd/25 μg/kg body weight [19]</td>
<td>0.009±0.003</td>
<td>0.006±0.001</td>
<td>0.007±0.001</td>
<td>0.008±0.001</td>
</tr>
</tbody>
</table>

Values are expressed as mean±SD (n=2). *RDI: Recommended daily intake, PAB: Patanjali AB, BAB: Baidyanath AB, DAB: Dhootapapeshwar abhraka bhasma, AAB: Ayukalp AB are four ayurvedic companies, AB: Abhraka bhasma, SD: Standard deviation, FAO: Food and Agriculture Organization of the United Nations

Similarly, chromium (Cr) presents in higher concentration in PAB (36.801 mg/l) and DAB (14.908 mg/l), Baidyanath abhraka bhasma (BAB) (3.801 mg/l), and Baidyanath abhraka bhasma (BAB) (1.771 mg/l) in descending order. However, as per RDI, only 1 mg/kg body weight is good for health, variation in quantity may cause effect on health.

Aluminum (Al) is found higher in concentrations, in Patanjali abhraka bhasma (PAB) (36.801 mg/l), Dhootapapeshwar abhraka bhasma (DAB) (14.908 mg/l), Ayukalp abhraka bhasma (AAB) (3.801 mg/l), and Baidyanath abhraka bhasma (BAB) (1.771 mg/l) in descending order. However, as per RDI, only 1 mg/kg body weight is good for health, variation in quantity may cause effect on health.

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Molybdenum (Mo) is also present higher in concentration than daily requirement [0.1–0.3 mg] in two brand bhasmas, i.e. PAB (0.545 mg/l) and BAB (1.373 mg/l) and below the value of estimated requirement in DAB and AAB.

Cadmium (Cd): The provisional tolerable monthly intake of cadmium is 25 µg/kg body weight, as established by the joint Food and Agriculture Organization of the United Nations (FAO)/WHO Expert Committee on Food Additives (JECFA) in 2010 [19]. It is found below the daily requirement in all four brand bhasmas, and thus, the AB is free from toxicity in terms of their elemental constitutes.

All the four brands AB vary in the elemental constituent, and there is considerable difference of each manufacturer AB.
body, it can affect the function of other important trace minerals in body; because of the impairment action of elements in body, the presence of quantity of each element in the bhasmas should be checked, whether it is in the permissible range or not, before directing it to the patients, also care should taken about the presence of toxic elements.

Mandoor bhasma
It is used in treatment of disease like Anemia, hepatic disorder, Jaundice etc. FAAS analysis results of MB by four manufacturers were presented in Table 3. MB is found rich in Fe, Ca, K, Al, Mg, and all other elements are present in trace amount.

The MB was found to be rich in Mg, Al, K, Ca, Mn, and Fe in all the manufacturer bhasma. Here also, aluminum (Al) is higher than the RDI level in AMB (1.203 mg/l), Dhootapapeshwar mandoor bhasma (DMB) (4.918 mg/l), PMB (4.111 mg/l), and BMB (2.157 mg/l).

Chromium (Cr) RDI value is 120 µg, i.e., 0.12 mg/day, but in PAB (0.951 mg/l) and in DMB (0.317 mg/l) found higher than the required amount, this may cause toxic effect. Moreover, in BMB and AMB, it is below the RDI value; in this case, there is no cause of adverse effects. Manganese (Mn) is found below the RDI level, coming to Iron (Fe), it is found 2–3 mg higher than the RDI, because this drug bhasma is advised in case of iron-deficiency problems, such as anemia and jaundice, so the level of iron in this bhasma seems to be acceptable.

Cd and Mo are not found in PMB and BMB and found present in DMB and AMB. Moreover, Mo is present higher in AMB, where Cd is found higher in DMB than the required amount.

The all above facts reflect the changes in MB from one manufacturer to other.

Godanti bhasma
It improves strength and immunity and is used in the treatment of headache, leucorrhoea, and fever due to pitta imbalance, chronic fever, anemia, cough, cold, asthma, chest injury, emaciation, and wasting in children. FAAS analysis results of GB were presented in Table 4.

From the present analysis, it was found that GB contains calcium (Ca) as rich element, because it is calcium based bhasma, it was prepared by gypsum as per literature review, and the concentration of Ca content present in four brands is nearly equal; all other detected elements were present in trace amount.

Like the AB and MB, GB also contains aluminum (Al) and it is present higher in PGB and BGb. Moreover, in DGB and AGB, it is below the required amount.

Magnesium (Mg), potassium (K), chromium (Cr), manganese (Mn), zinc (Zn), molybdenum (Mo), and cadmium (Cd) is found below the RDI level in all the four brand GBs.

Aluminum (Al) daily intake is 1 mg/kg body weight (WHO/FAO 2007), as the body weight increases aluminum (Al) intake should also increase; on the basis of this, Al is the maximum constitutes of Divya Patanjali brand bhasmas.

In all three bhasma, the toxic metal cadmium was present below the permissible limit of intake; hence, there is no risk of cadmium in all the bhasmas of four brands except in DMB (0.0485 mg/l), because it is found above the recommended level, and the present analysis shows the variation in individual elements’ concentration of bhasmas from one manufacturer to another because of this variation in elemental content which may lead to the change of quality of the bhasmas.

This study emphasizes that by knowing the amount of elemental contents in bhasma and their permissible limit or range one can predict the quality of the bhasma product by different manufacturer.

CONCLUSION
From the present study, Divya Patanjali brand bhasmas were found rich in aluminum (Al), magnesium (Mg), potassium (K), chromium (Cr), manganese (Mn), and copper (Cu); it concludes that the Ayurvedic bhasmas prepared by different brands differ in quality, as there is variation in elemental concentration which may imbalance the human body functioning, by impairing the nutrients. However the body in good health condition can only be maintained, by balancing the required level of intake of mineral to body, through the knowledge of correct and proper diet supplements. For the proper diet supplement regarding minerals and metals in body, further work on bhasmas are needed, regarding bhasmas constituents and their quantity. Moreover, intake of each and individual elements should be taken care, before bringing/releasing to market alo while prescribing medicine to patients.

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AUTHOR’S CONTRIBUTION
Ashwini A has completed the manuscript by analysis the data and literature survey and B R Kerur has guided and corrected the manuscript.

CONFLICT OF INTEREST
Authors declared there is no any conflict of interest.

REFERENCES
