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**Original Article** 

# DEVELOPMENT AND VALIDATION OF HPTLC METHOD FOR DETERMINATION APIXABAN IN BULK AND TABLETS

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#### ABSTRACT

**Objective:** To develop a simple and sensitive, high-performance thin layer chromatographic (HPTLC) method for the quantitative estimation of apixaban in bulk and tablets.

**Methods:** Sample of apixaban was applied on silica gel 60 F254 TLC plates under pure nitrogen stream by linomat TLC applicator. Separation was carried out by using toluene, methanol and diethylamine as a mobile phase in a ratio of 16:3:1 v/v/v. Developed TLC plates were scanned by camag TLC scanner and detection was carried out at 288 nm.

**Results:** Rf value of apixaban was found to be 0.4. The linearity was found from 50 to 350 ng/spot. The mean percentage recovery was found to be 85.66with % RSD of 0.79.

**Conclusion:** The present study represents first HPTLC method that deals with the estimation of apixaban. Validation results indicated that the developed method is simple, rapid, accurate, specific, sensitive and precise. The developed method was validated as per ICH Q2 (R1) guideline by studying various validation parameters like accuracy, precision, specificity, assay, LOD and LOQ. It can be concluded that the method can be used in routine analysis of apixaban in tablet dosage form.

Keywords: Apixaban, Toluene, Methanol, Diethylamine, HPTLC

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# INTRODUCTION

Apixaban is chemically 1-(4-methoxyphenyl)-7-oxo-6-[4-(2-oxo piperidin-1-yl) phenyl]-4,5,6,7-tetrahydro-1H-pyrazolo [3,4c]pyridine-3-carboxamide [fig. 1]. It is a new generation of oral anticoagulant drug that selectively inhibits coagulation factor Xa. [1]. It is used in thromboprophylaxis in patients following total knee replacement surgery with a desired efficacy and safety profile [2]. FDA approved apixaban (eliquis, bristol-myers squibb/pfizer) on december 28, 2012 for the prevention of stroke and systemic embolism in patients with nonvalvular atrial fibrillation (AF) [3]. Apixaban is not an official drug in any Pharmacopoeia. Literature survey reveals that some methods have been reported for their determination of apixaban by HPLC [4-6] and hyphenated techniques such as UPLC-MS/MS [7-8], LCMS [9-10], GCMS [11], either alone or in combination. Most of the reported methods are based on hyphenated techniques and overall cost of the analysis using these techniques is more as compared to high-performance thin layer chromatography [12-15]. There is no HPTLC method available yet for estimation of apixaban in tablets. This paper presents development and validation of a simple, accurate and precise HPTLC method for estimation of apixaban in bulk and tablets.



Fig. 1: Chemical structure of apixaban

### MATERIALS AND METHODS

# Materials

Apixaban standard was procured from Wockhardt research centre, Chikalthana, India as a gift sample. Commercially available tablets (eliquis<sup>®</sup> 5 mg of apixaban) were procured from local the market. Precoated silica gel 60 f254 TLC (e-merck, Germany) plates (10x10 cm) were used as stationary phase and a mixture of toluene, methanol and diethylamine was used as mobile phase. HPLC grades of all solvents used for this study were obtained from merck pvt. Itd, Mumbai.

#### Instrument

The method was performed on camag (Switzerland) twin trough chamber, visualizer with automatic injection facility ATS 4 and TLC scanner 4.

# Preparation of working solution

An accurately weighed 5 mg of apixaban was transferred into a 20 ml test-tube. Five ml of a mixture of dimethyl formamide: methanol (1:4) was added to it and solution was sonicated for 15 min. This solution (1 mg/ml) was further diluted by dimethyl formamide: methanol (1:4) to obtain 100  $\mu$ g/ml.

#### Selection of detection wavelength

 $5~\mu l$  of apixaban (1000  $\mu g/m l)$  was applied using automatic injection facility ATS 4 on precoated silica gel 60  $f_{254}$  TLC plates and scanned by camag TLC scanner 4.

#### Analytical method validation

The developed chromatographic method was validated for system suitability, linearity, range, specificity, accuracy, precision, assay, LOD-LOQ and robustness parameters, as per ICH guidelines [16].

#### Linearity and range

Working standard solutions were injected under the optimized chromatographic conditions and peak areas were calculated at 288 nm.

The calibration curve was plotted between areas against corresponding concentrations of the drug. Linear regression data for calibration curve was shown in fig. 4. The range of solution has been decided according to a correlation coefficient of the regression equation.

#### Precision

Repeatability and intermediate precision studies were carried out with 10 replicates of standard solutions of apixaban (200 ng/spot). Area of each spot was measured at 288 nm and relative standard deviation (%RSD) was calculated. Inter-day precision studies were performed using same concentrations on three different days. The results of the precision study have been tabulated in (table 3).

#### Accuracy

The accuracy of the method was carried out by adding the known amount of drug corresponding to three given concentration levels (80%, 100%, 120%).

Percent recovery of apixaban was determined at three different level 80%, 100%, and 120% of the target concentration in triplicate. The results of accuracy study are shown in table 4.

# Limit of detection (LOD) and limit of quantitation (LOQ)

Five sets of 50-350 ng/spot were prepared and the corresponding areas of these sets were measured. Calibration curves were plotted for each set. The standard deviation of the y-intercept and average slope of the calibration curve was used to calculate LOD and LOQ using following formulae.

$$LOD = \frac{3.3 \times SD}{S} LOQ = \frac{10 \times SD}{S}$$

Where SD is the standard deviation of y-intercepts of the calibration curves; S is a mean slope of five calibration curves. Results for determination of LOD and LOQ studies are shown in table 5.

# Specificity

The specificity of the method was determined by analyzing individual spot of standard drug, sample, diluent and mobile phase.

# Assay of tablets

Twenty tablets were weighed and average weight was calculated. These tablets were crushed and powdered in a glass mortar. The tablet powder equivalent to the average weight of apixaban was accurately weighed, transferred to a 50 ml of volumetric flask and diluted up to mark with dimethyl formamide: methanol (1:4). The solution was filtered through whatman filter paper No. 41 and the first 5 ml of filtrate were discarded. This procedure was repeated in triplicate. The results of the assay of tablets are shown in table 2.

# **RESULTS AND DISCUSSION**

#### **Optimization of chromatographic conditions**

Following chromatographic conditions were chosen for analysis on the basis of trial and error, using different solvent systems. Precoated silica gel 60 f<sub>254</sub> TLC plates were prewashed with methanol and activated at 110 °C for 10 min prior to application. The standard samples of apixaban were spotted on precoated TLC plates in the form of bands of length 4 mm using 100 µl sample syringe with a linomat-5 applicator. The chromatographic development was carried using toluene: methanol: diethylamine (16: 3: 1 v/v/v) as mobile phase with chamber saturation time of 20 min and the migration distance of 70 mm. Densitometric scanning was performed using camag TLC scanners operated by win CATS Software (version 2.3.316286.1) and detection wavelength was found to be 288 nm. (fig. 2).

# Assay of marketed formulation

The value of mean % drug was found to be 108.02 % (table 2).



Fig. 3: UV spectrum of apixaban at 288 nm

#### **Table 1: Optimized chromatographic conditions**

Parameters	Details
Mobile phase	Toluene: methanol: diethylamine (16: 3: 1) v/v/v
Plates	TLC Al plates (10x10 cm) Si 60 F <sub>254</sub>
R <sub>f</sub> value	0.4
Application type	Band
Detection	UV at 288 nm
Saturation time	10 min
Solvent front position	70.0 mm
Application	Position Y: 8.0 mm, length: 8.0 mm,width: 0.0 mm
Diluent	Toluene: methanol: diethylamine (16: 3: 1) v/v/v

#### Table 2: Assay of marketed formulation of apixaban

S. No	Sample solution concentration (ng/spot)	Actual Concentration found (ng/spot)	% Drug mean±SD*
1	150	160.5	108.02±1.80
2	150	162.1	
3	150	164.1	

\*The value is represented as a mean±SD of 3 observations.

#### Linearity and range

The appropriate volume of an aliquot from standard apixaban stock solution was filled in the syringe under nitrogen stream by an automatic sample applicator. The linearity was determined by using working standard solutions between 50-350 ng/spot. The

spectrums of these solutions were recorded at wavelength 288 nm. Calibration curve of peak area v/s concentration was plotted after suitable calculation and simple linear regression was performed. The range of solution has been decided according to statistical parameters of generated equation. Regression equation and correlation coefficient were obtained (R<sup>2</sup> = 0.9965) shown in the fig. 4.





# Precision

For repeatability studies, the spot was repeated ten times without changing the syringe and position of plates. Mean area, standard deviation, and coefficient of variance were calculated. Inter-day precision was determined by analyzing 200 ng/spot concentration of apixaban individually for ten times. The values of %RSD of repeatability and intermediate precision studies were found within the acceptable limit (table 3). Therefore, the method is precise.

#### Accuracy

Accuracy study was performed at a spiking level of 80, 100 and 120% of target concentration. The values of percent recovery of the developed method (table 4) were found in acceptance criteria.

Results of accuracy studies of the method were found satisfactory as the average mean recovery±SD was 85.66±0.79. Therefore, this method is accurate.

# Limit of detection (LOD) and limit of quantitation (LOQ)

The values of LOD and LOQ have been found to be 86 ng/spot and 262 ng/spot, respectively.

#### Specificity

Track of standard apixaban API, sample, mobile phase, and diluent are obtained by camag TLC scanner (fig. 5 to 8) for specificity test. There is no interference has been observed between the peaks of drug, diluent and mobile phase. Therefore, the developed method was found to be specific.

Precision	Amount of drug (ng/spot)	Mean area±SD*	% RSD*
Repeatability (n=10)	200	4804.4±66.89	1.389
Inter-day (n=10)	200	4965.4±87.74	1.768

\*The value is represented as a mean±SD of 10 determinations; % RSD\* relative standard deviation

Levels	Amount taken (ng)	Amount found (ng/spot)	% recovery	Mean % recovery±%SD*	
		155.34	86.30		
80%	160	158.43	88.01	87.11±0.86	
		156.64	87.02		
		171.43	85.71		
100%	200	174.98	87.49	86.54±0.90	
		172.86	86.43		
		181.56	84.52		
120%	240	182.82	83.01	83.31±1.06	
		181.44	82.47		

Table 4: Accuracy study of apixaban

\*The value is represented as a mean±SD of 3 observations.



Fig. 5: Track of standard apixaban API



Fig. 6: Track of apixaban sample



Fig. 7: Track of mobile phase [toluene: methanol: diethylamine (16: 3: 1 v/v/v)]



Fig. 8: Track of diluent [dimethyl formamide: methanol (1:4 v/v)]

# CONCLUSION

It can be concluded from the results that the proposed method is accurate, precise and consistent the determination of apixaban in tablet dosage form. This method was validated as per ICH guideline Q2 (R1). Results suggest that this method can be used for routine estimation of apixaban in bulk and pharmaceutical dosage forms.

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### **CONFLICT OF INTERESTS**

# Declared none

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