

## USE OF ALUMINA IN PREPARATION OF OXIME: A PRECURSOR FOR BECKMANN REARRANGEMENT

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Received: 18 July 2014, Revised and Accepted: 07 August 2014

### ABSTRACT

Oxime is an important precursor for many reactions like Beckmann rearrangement, oxime ether preparation etc. Oxime is generally prepared in strong acidic [1], strong basic [2] medium. Even some methods involving mild basic medium [3] is also known. But these procedures involve hazardous chemicals like inorganic acid, inorganic base, organic bases like Pyridine [4], Hyamine [5] etc. Some green methodologies have been also developed but that also involve expensive reagents like Bi<sub>2</sub>O<sub>3</sub> [6] etc. Here in we report the preparation of oxime in a mild basic medium. Alumina (Al<sub>2</sub>O<sub>3</sub>) is pretty cheap and not mentionable hazardous and it has been used here for the first time in synthesis of oxime.

**Keywords:** Alumina, Beckmann Rearrangement, Column Chromatography, Ethanol, Hydroxylamine Hydrochloride, Oxime, Thin Layer Chromatography.

### INTRODUCTION

Classical method of oxime preparation involves strong basic or acidic medium. These strong conditions affect the selectivity of the process. Looking at the importance of oximes it is necessary to build up new methodologies of its preparation. Obviously appreciable methodology demands selectivity, lower expenditure, high yield, moderate conditions, easy isolation of product and finally it needs to be a greenery approach towards the environment. Use of alumina as a reagent in preparation of oximes is an excellent choice in these point of view.

Oximes are the precursor for Beckmann rearrangement [7]. Beckmann reactions result "Lactum" and it is an important step for the synthesis of many biologically active as well as inactive molecules. Oximes can be used as an intermediate for preparing Nitriles [8], Nitrile oxides [9], Nitrones [10], Nitro compounds [11] etc. They are extensively used for the purification and characterization of carbonyl compounds [12]. Some oximes are very reactive, hence they can be used as inhibitors also [13]. Cyclohexanone oxime is extensively used in preparation of Nylon-6. That is why oximes have a big academic as well as industrial importance. As it is one of the major constituents in synthesis of

many active drugs, it has a great demand in pharmaceutical industries also. Asoxime chloride, Pralidoxime Chloride (used in treatment of organophosphate poisoning), Oxime ethers (used as anti-inflammatory and antifungal substance), Methyl ethyl ketoxime (skin preventing additive), Beta- lactum (used as antibiotic), Acetaminophen (Used as analgesic and antipyretic) are few oxime derivatives which are very important in pharmaceutical industries.

A general method for the preparation of oximes can be illustrated in the following way: 1 gm of each sample was taken in a round bottomed flask and it was dissolved in minimum volume of ethanol then 1.5 equivalent of hydroxylamine hydrochloride was dissolved in minimum volume of water and it was poured in the round bottomed flask. Five equivalent of alumina was added to it and the mixture was refluxed. The reaction mixture was studied using Thin Layer Chromatography in a regular interval. Then the solvent was evaporated by rotavac and normal workup with ether gave the crude product. Oxime was separated from the reactant using appropriate method of separation (like column chromatography or fractional crystallisation etc.) for individual cases. Recrystallisation was performed in aqueous ethanol.

Aldehyde/ketone	Oxime	Time (Hour)	Melting point		Yield (%)
			Lit.	Obs.	
		4	142	140	50
		3	59	57	80

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2	120	119	85
2	132	130	88

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Here Alumina acts as a Lewis base. It takes proton from hydroxylamine hydrochloride and makes hydroxylamine free. Hydroxylamine attacks the carbonyl center of aldehyde/ketone, followed by water elimination it results the oxime. Ethyl alcohol being a polar organic solvent it dissolves the ketone/aldehyde as well as the hydroxylamine hydrochloride. As the reactants are in same phase, the reaction is expected to be associated with high yield. And it appears to be. Oxime is highly polar in nature. So it is soluble in ether. Alumina being a solid substance, it does not create any problem in separation. Benzophenone being a sterically hindered molecule its carbonyl carbon is difficult to be attacked. As a consequence it undergoes a low yield reaction. On the other hand presence of nitro group in Para-nitro benzaldehyde increases the nucleophilicity of the carbonyl group. As a result it undergoes a high yield reaction.

#### CONCLUSION

Alumina being an amphoteric oxide it is pretty mild in nature, that is why it rarely involves unexpected reactions while it is used for oxime preparation. Being a cheap oxide it is useful in economic point of view also. Alumina being solid can easily be removed just by filtration with cotton to get the desired product. From the above table it is very clear that the methodology is associated with high yield involving no mentionable pollutant and it has been achieved just by using a very cheap amphoteric oxide.

#### ACKNOWLEDGEMENTS

We thank respected Swami Bhudebananda, principal of Ramakrishna Mission Residential College (Autonomous), Narendrapur, for his moral support and other co-operations.

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